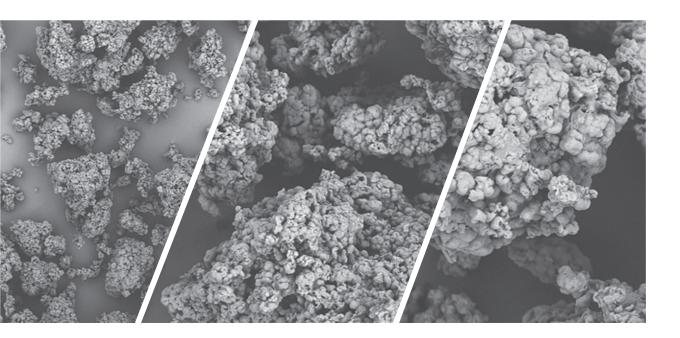
VIVAPHARM[®] PVPP

Crospovidone, Ph. Eur, NF, JP, E 1202, FCC



Zooming in on Product Quality

Stringent Specification High Purity Superb Quality





VIVAPHARM[®] PVPP

VIVAPHARM® PVPP superdisintegrants are suitable for pharmaceutical as well as nutraceutical applications, and fully compliant with

- •Ph. Eur. •NF •JP •E 1202
- •FCC

While the above mentioned regulations meet worldwide standards, JRS PHARMA specifies more stringent limits (highlighted in the specification extracts). Reactive impurities, such as peroxides, can cause drug instability, leading to loss in potency, and formation of potentially toxic degradants of the active ingredient.

JRS PHARMA has defined very low internal impurity limits for the release of **VIVAPHARM® PVPP**, which is analyzed at our Analytical Competence Center in Pirna, Germany.

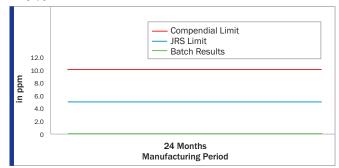
VIVAPHARM[®] PVPP XL

PVPP XL	Tightest Compendial Limit (Pharmaceutical Monographs)	VIVAPHARM [®] PVPP XL	Competitor A	Competitor B
Impurities				
1-Vinyl-2-pyrrolidone (Impurity A)	≤ 10 ppm	≤ 5 ppm	≤ 5 ppm	\leq 10 ppm
Peroxides	≤ 400 ppm	≤ 400 ppm	≤ 400 ppm	≤ 400 ppm
Heavy metals	≤ 10 ppm	≤ 10 ppm	as Lead:	\leq 10 ppm
Lead	-	≤ 2 ppm	≤5 ppm	-
Microbiology				
TAMC	-	≤ 100 cfu / g	≤ 100 cfu / g	≤ 200 cfu / g
ТҮМС	-	≤ 20 cfu / g	\leq 100 cfu / g	≤ 20 cfu / g
E. coli	-	Negative in 1 g	Pass equals negative	-
Ps. aeruginosa	-	Negative in 1 g	Pass equals negative	-
Salmonella	_	Negative in 10 g	Pass equals negative	-
Staph. aureus	-	Negative in 1 g	Pass equals negative	-

Tab 1 VIVAPHARM[®] PVPP XL Impurities Overview Competitors

24 Months Production Impurity Data

Vinylpyrrolidone







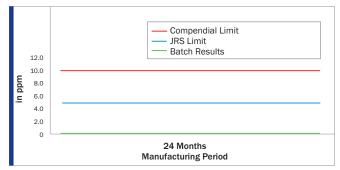
VIVAPHARM® PVPP XL 10

PVPP XL 10	Tightest Compendial Limit (Pharmaceutical Monographs)	VIVAPHARM [®] PVPP XL 10	Competitor A	Competitor B
Impurities				
1-Vinyl-2-pyrrolidone (Impurity A)	≤ 10 ppm	≤ 5 ppm	≤ 5 ppm	\leq 10 ppm
Peroxides	≤ 1000 ppm	≤ 400 ppm	≤ 400 ppm	≤ 1000 ppm
Heavy metals	≤ 10 ppm	≤ 10 ppm	as Lead:	\leq 10 ppm
Lead	-	≤ 2 ppm	≤5 ppm	-
Microbiology				
TAMC	-	≤ 100 cfu / g	≤ 100 cfu / g	\leq 200 cfu / g
ТҮМС	-	≤ 20 cfu / g	\leq 100 cfu / g	≤ 20 cfu / g
E. coli	-	Negative in 1 g	Pass equals negative	-
Ps. aeruginosa	-	Negative in 1 g	Pass equals negative	-
Salmonella	-	Negative in 10 g	Pass equals negative	-
Staph. aureus	-	Negative in 1 g	Pass equals negative	-

Tab 2 VIVAPHARM® PVPP XL 10 Impurities Overview Competitors

24 Months Production Impurity Data

Vinylpyrrolidone



Jead Lead Loss c Perox PH Sulph Water TAMC TAMC C Salm Staph Perud Staph Perud Staph Perud Staph Perud Staph	Competitive (free 10) Particle size: sieve suspension through 33 µm as Nitrogen content i metals in drying de, as H ₂ O ₂ ated ash or residue on ignition (car Flacher) (car Flacher) (car Flacher) of total Aerobic Microbial Count) (fotal Aerobic Microbial Count) (fotal Aerobic Microbial Count) omonas aeruginosa nella species Size distribution (laser is size distribution) metals (laser is nat/2, Tabr) metals, manufacturing pro-	ARM. PUPP X. Sector Control of the sector o	consider of fails as the second se		
	e 3 solvents aceti	5745		Fig. 1 VIVAPHARM® Specification	PVPP XL

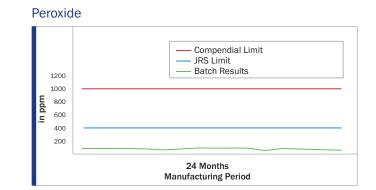




Fig. 2 VIVAPHARM® PVPP XL 10 Specification



The Global Excipient Maker

Regulatory and Quality Assurance

•EXCiPACT[™] GMP certified

- •ISO 9001 and ISO 14001 certified
- •Audit information questionnaire in accordance with IPEC GMP Audit guideline for bulk pharmaceutical excipients (BPE)
- •Conforms to Ph. Eur., NF, JP monograph requirements
- •CEP, US and Chinese Drug Master Files (DMFs) available
- Halal certified
- Kosher certified
- •Full documentation package and regulatory support available

•BSE / TSE free

- •Genetically Modified Organisms (GMO) free
- •Pesticide & Herbicide free
- Allergen free
- •Elemental Impurity Information according to ICH Q3D Guideline
- •Tableting functionality regularly tested to ensure consistent quality and performance

JRS Headquarters Analytical State-of-the-art **Global Network** Competence Center for VIVAPHARM[®] Povidones Production Site VIVAPHARM[®] Povidones Rosenberg, Germany Pirna, Germany Supply Network **GMP** Manufacturing Star-Tech & JRS Speciality Products Co., Ltd, China and Service Sites EXCiPACT[™] GMP certified Excipients Coatings **Biopharma Services JRS Sales Companies** (Additionally, dedicated representatives in almost every country.) **Technical Competence Centers** Application Labs



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